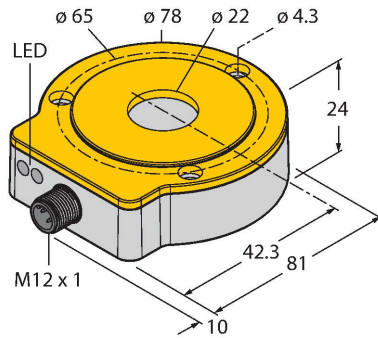


RI360P0-QR24M0-INCRX2-H1181/0006 Contactless Encoder – Incremental Premium Line



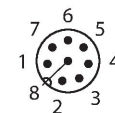
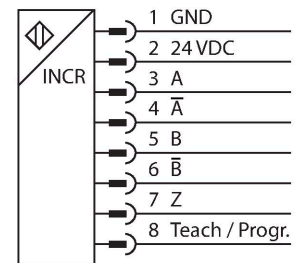
Features

- Compact, rugged housing
- Many mounting possibilities
- Status displayed via LED
- Measuring range displayed via LED
- Immune to electromagnetic interference
- 6 pulses per revolution (default)
- 360, 512, 1000, 1024, 2048, 2500, 3600, 4096, 5000, parameterizable via Easy-Teach
- Free parametrization of the pulse count in the range from 1 to 5000 via PACTware™
- Position of z-track can be set via Easy-Teach
- Burst function, absolute angular position output incrementally via Easy-Teach pulse
- Max. output frequency: 200 kHz
- 10...30 VDC
- Male M12 x 1, 8-pin
- Push-pull A, B, Z, A (inverse), B (inverse)

Technical data

Type	RI360P0-QR24M0-INCRX2-H1181/0006
Ident. no.	1593033
Remark to product	Factory resets lead to a pulse number of 1024
Measuring principle	Inductive Determined with standardized construction, with a steel shaft Ø 20 mm, L = 50 mm and reducer Ø 20 mm
Starting torque shaft load (radial / axial)	not applicable, because of contactless measuring principle
Nominal distance	1.5 mm
Repeat accuracy	≤ 0.01 % of full scale
Linearity deviation	≤ 0.05 %f.s.
Temperature drift	≤ ± 0.003 % / K
Ambient temperature	-25...+85 °C
Operating voltage	10...30 VDC
Residual ripple	≤ 10 % U _{ss}
Isolation test voltage	≤ 0.5 kV
Short-circuit protection	yes / Cyclic
Wire breakage/Reverse polarity protection	yes / yes (voltage supply)
Output type	Incremental
Resolution, incremental	6 ppr
Pulse frequency max.	200 kHz
Signal level high	min. U _b - 2 V
Signal level low	max. 2.0 V

Wiring diagram



Functional principle

The measuring principle of inductive angle sensors is based on oscillation circuit coupling between the positioning element and the sensor, whereby an output signal is provided proportional to the angle of the positioning element. The rugged sensors are wear and maintenance-free, thanks to the contactless operating principle. They convince through their excellent repeatability, resolution and linearity within a broad temperature

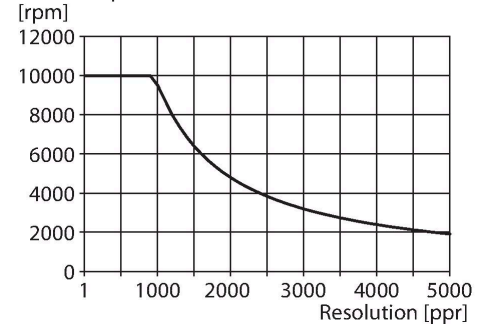
RI360P0-QR24M0-INCRX2-H1181/0006 06/18/2020 21-44 | technical changes reserved

Technical data

Output function	8-pin, Push-Pull/HTL
Sample rate	1000 Hz
Current consumption	< 100 mA
Design	QR24
Dimensions	81 x 78 x 24 mm
Flange type	Flange without mounting element
Shaft Type	Hollow shaft
Shaft diameter D [mm]	6 6.35 9.525 10 12 12.7 14 15.875 19.05 20
Housing material	Metal/plastic, ZnAlCu1/PBT-GF30-V0
Electrical connection	Connector, M12 x 1
Vibration resistance	55 Hz (1 mm)
Vibration resistance (EN 60068-2-6)	20 g; 10...3000 Hz; 50 cycles; 3 axes
Shock resistance (EN 60068-2-27)	100 g; 11 ms ½ sinus; each 3x; 3 axes
Continuous shock resistance (EN 60068-2-29)	40 g; 6 ms ½ sinus; each 4000 x; 3 axes
Protection class	IP68 / IP69K
MTTF	138 years acc. to SN 29500 (Ed. 99) 40 °C
Power-on indication	LED, Green
Measuring range display	LED, yellow, yellow flashing

range. The innovative technology ensures a high immunity to electromagnetic DC and AC fields.

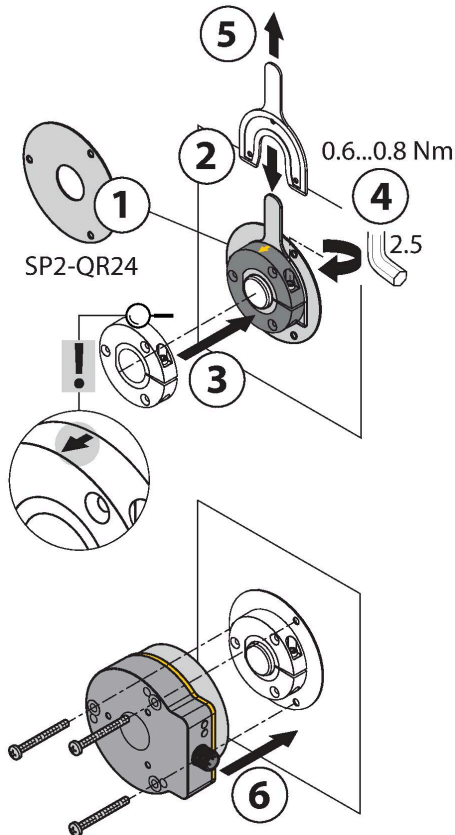
Rotation speed



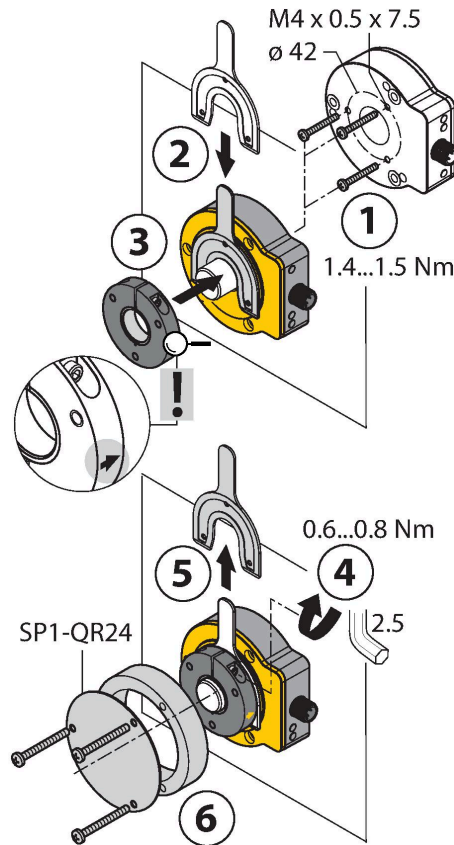
Mounting instructions

Mounting instructions/Description

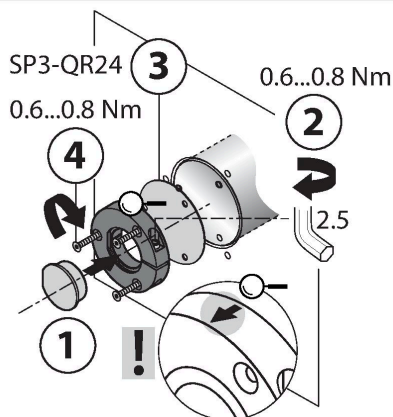
A



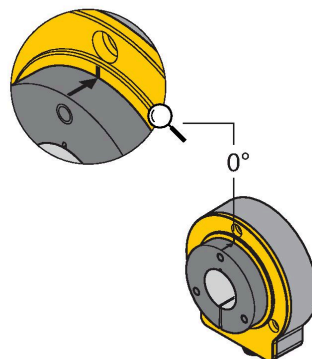
B



C



Default: 0°



Extensive range of mounting accessories for easy adaptation to many different shaft diameters. Based on the functional principle of RLC coupling, the sensor operates absolutely wear-free and is immune to magnetized metal splinters and other interference fields. Wrong installation is hardly possible.

The adjacent figure shows the two separate units, sensor and positioning element.

Mounting option A:

First, interconnect positioning element and rotatable shaft. Then place the encoder above the rotating part in such a way that you get a tight and protected unit.

Mounting option B:

Push the encoder on the back site of the shaft and fasten it to the machine. Then clamp the positioning element to the shaft with the bracket.

Mounting option C:

If the positioning element is to be screwed on a rotating machine part, use the RA0-QR24 plug which is included in the delivery. Then tie up the bracket. Screw on the encoder via the three bores.

The separately arranged sensor and positioning element inhibit that compensating currents or damaging mechanical loads are transmitted via the shaft to the sensor. In addition, the encoder remains tight and highly protected during its entire lifespan.

The accessories enclosed in the delivery help to mount encoder and positioning element at an optimal distance from each other. LEDs indicate the switching status.

Status display via LED

green steady:

Optimal sensor supply

yellow steady:

Positioning element has reached the end of the measuring range. This is indicated by a lower signal quality.

yellow flashing:

Positioning element is outside the measuring range.

off:

Positioning element is in the measuring range.

Individual Parameterization (Teaching with Positioning Element)

Jumper between teach input Pin 8	Gnd Pin 1	Ub Pin 2	LED
2 s	Z-track zero point teaching	One-time triggering of burst function	Status LED flashes then turns steady after 2 s
10 s	CCW rotation direction	CW rotation direction	After 10 s status LED flashes fast for 2 s
15 s	-	Factory setting (z-track, CW)	After 15 s power and status LED alternate

To avoid unintended teaching, keep pin 8 potential-free.

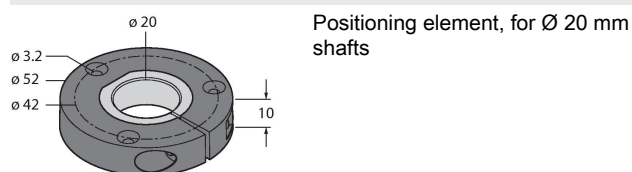
Preset Programming Mode (Teaching without Positioning Element)

Jumper between teach input Pin 8	Gnd Pin 1	Ub Pin 2	LED
	2 s	2 s	Status LED steady, flashes after 2 s as long as selection mode is active
	Resolution setting mode active for 10 s	Resolution setting mode active for 10 s	
360 pulses/360°	Start value		1 x flashing
512 pulses/360°	Press once		2 x flashing
1000 pulses/360°	Press twice		3 x flashing
1024 pulses/360°	Press three times		4 x flashing
2048 pulses/360°	Press four times		5 x flashing
2500 pulses/360°		Start value	1 x flashing
3600 pulses/360°		Press once	2 x flashing
4096 pulses/360°		Press twice	3 x flashing
5000 pulses/360°		Press three times	4 x flashing

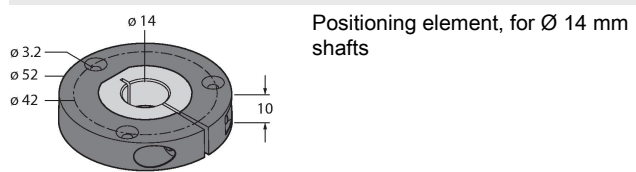
To avoid unintended teaching, keep pin 8 potential-free.

Accessories

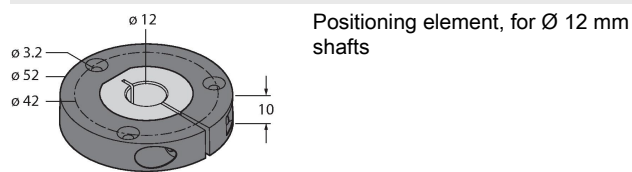
P1-RI-QR24 1590921



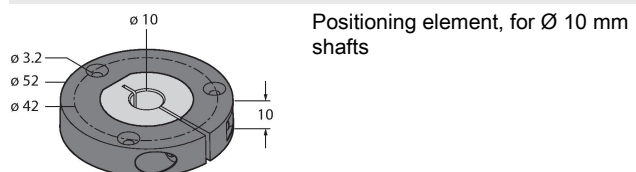
P2-RI-QR24 1590922



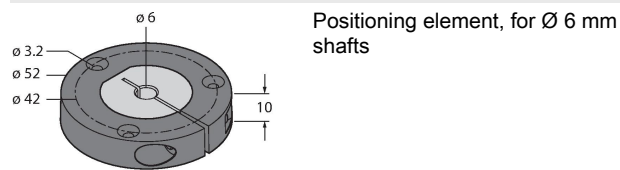
P3-RI-QR24 1590923



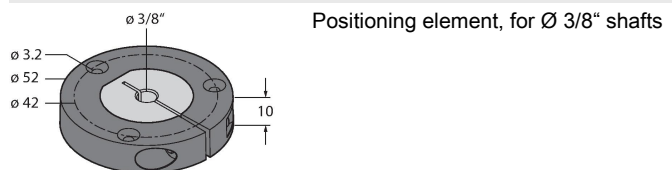
P4-RI-QR24 1590924



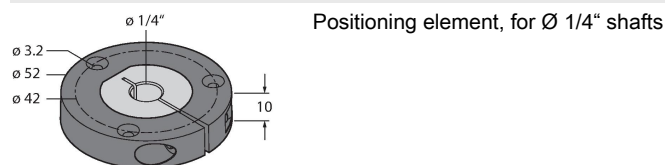
P5-RI-QR24 1590925



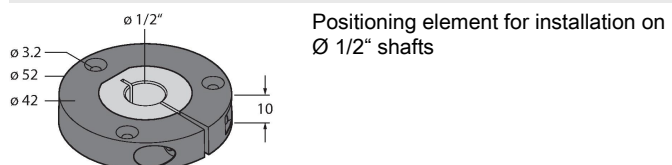
P6-RI-QR24 1590926



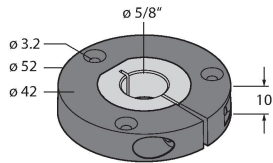
P7-RI-QR24 1590927



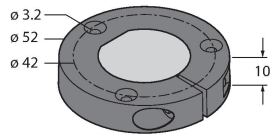
P9-RI-QR24 1593012



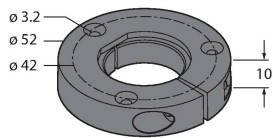
P10-RI-QR24 1593013
Positioning element for installation on Ø 5/8" shafts



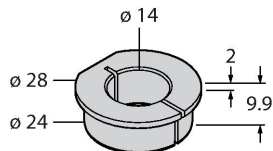
P8-RI-QR24 1590916
Positioning element with blanking plug for large shafts



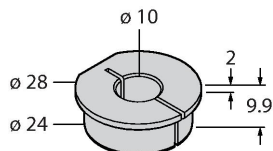
PE1-QR24 1590937
Positioning element without adapter sleeve



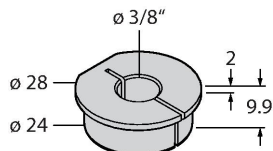
RA2-QR24 1590929
Adapter sleeve, for Ø 14 mm shafts



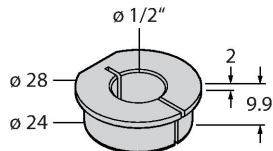
RA4-QR24 1590931
Adapter sleeve, for Ø 10 mm shafts



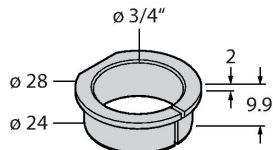
RA6-QR24 1590933
Adapter sleeve, for Ø 3/8" shafts



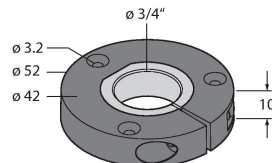
RA9-QR24 1590960
Adapter sleeve, for Ø 1/2" shafts



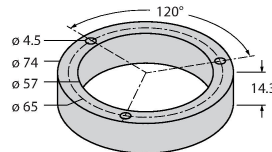
RA11-QR24 1590962
Adapter sleeve, for Ø 3/4" shafts



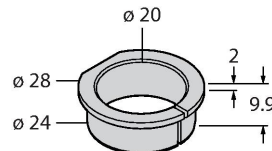
P11-RI-QR24 1593014
Positioning element for installation on Ø 3/4" shafts



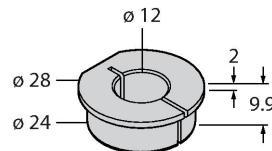
M1-QR24 1590920
Aluminum protecting ring, for inductive encoders RI-QR24



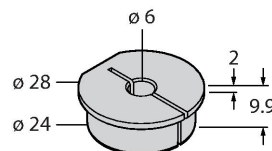
RA1-QR24 1590928
Adapter sleeve, for Ø 20 mm shafts



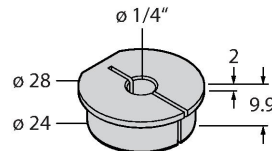
RA3-QR24 1590930
Adapter sleeve, for Ø 12 mm shafts



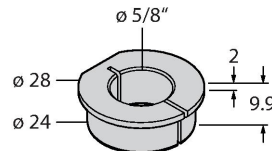
RA5-QR24 1590932
Adapter sleeve, for Ø 6 mm shafts



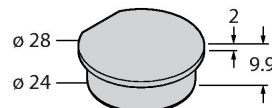
RA7-QR24 1590934
Adapter sleeve, for Ø 1/4" shafts



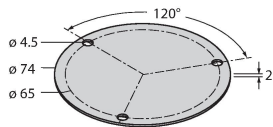
RA10-QR24 1590961
Adapter sleeve, for Ø 5/8" shafts



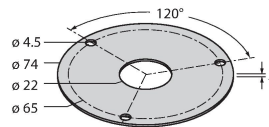
RA8-QR24 1590959
Plug for mounting option C



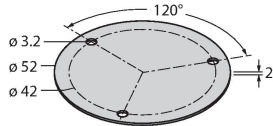
SP1-QR24 1590938
Shield plate Ø 74 mm, aluminium



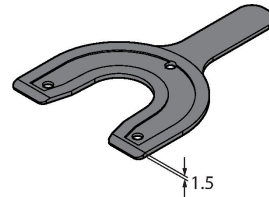
SP2-QR24 1590939
Shield plate Ø 74 mm, aluminium, with borehole for shaft feedthrough



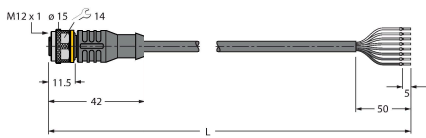
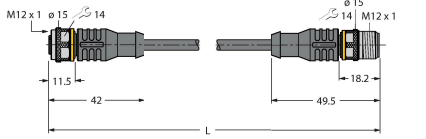
SP3-QR24 1590958
Shield plate Ø 52 mm, aluminium



MT-QR24 1590935
Mounting aid for optimal alignment of positioning element



Wiring accessories

Dimension drawing	Type	Ident. no.	
	RKC8T-2/TXL	6625142	Connection cable, female M12, straight, 8-pin, cable length: 2 m, sheath material: PUR, black; cULus approval; other cable lengths and qualities available, see www.turck.com
	E-RKC 8T-264-2	U-04781	Connection cable, female M12, straight, 8-pin (twisted pairs), shielded, cable length: 2 m, sheath material: PVC, black; cULus approval; other cable lengths and qualities available, see www.turck.com
	RKC8.302T-1.5-RSC4T/TXL320	6625003	Adapter cable to connect sensor to USB-2-IOL-0002 parametrizing unit; female M12, straight, 8-pin on male M12, straight, 3-pin; cable length: 1.5 m; sheath material: PUR, sheath color: black, cULus approved; RoHS conform; protection class IP67