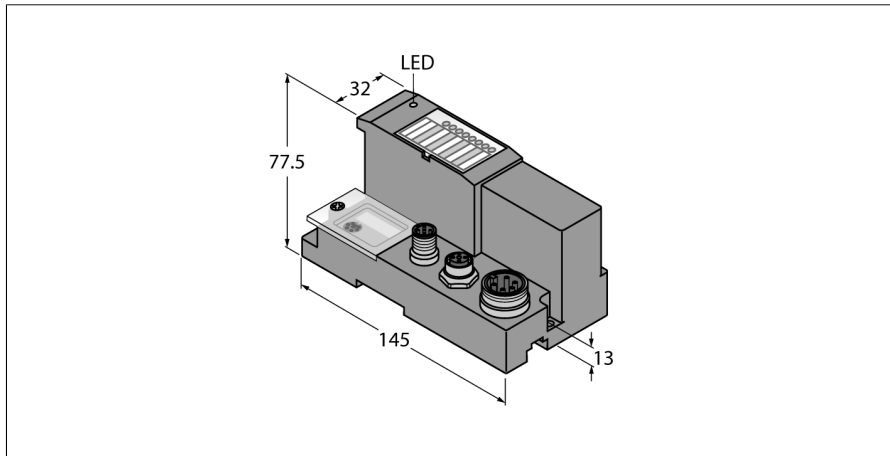
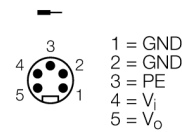


**Gateway for BL67 I/O system**  
**Interface for EtherNet/IP™**  
**BL67-GW-EN-IP**



- 3 decimal rotary coding switches
- Protection class IP67
- LEDs for display of supply voltage, group and bus errors
- Interface between the BL67 system and EtherNet/IP
- 10/100 Mbps
- Female M12, 4-pin, D-coded for fieldbus connection
- Male 7/8", 5-pin, for power supply



<b>Type designation</b>	BL67-GW-EN-IP
Ident-No.	6827229
<b>Supply voltage</b>	24 VDC
Admissible range	18...30 VDC
Nominal current from module bus	≤ 600 mA
max. system supply current $I_{mb(SV)}$	1.3 A
Max. sensor supply $I_{sens}$	4 A electronically limited current supply
max. load current $I_L$	10 A
Voltage supply connection	5-pin male 7/8" connector
<b>Fieldbus transmission rate</b>	10/100 Mbps
Fieldbus addressing	rotary switch, BOOTP, DHCP, IO-ASSISTANT
Fieldbus connection technology	Female connector, M12 x 1, 4-pin, D-coded
<b>Input process image</b>	128 words
Output process image	128 words
<b>Service interface</b>	RS232 interface (PS/2 socket)
<b>Dimensions (W x L x H)</b>	74 x 145 x 77.5mm
Approvals	CE, cULus
Operating temperature	-40...+70 °C
Temperature derating	
> 55 °C Circulating air (Ventilation)	no limitation
> 55 °C Steady ambient air	$I_{sens} < 3A, I_{mb} < 1A$
Storage temperature	-40...+85 °C
Relative humidity	5 to 95 % (internal), Level RH-2, no condensation (at 45 °C storage)
Vibration test	acc. to EN 61131
Extended vibration resistance	VN 02-00 and higher
- up to 5 g (at 10 to 150 Hz)	for mounting on DIN rail no drilling according to EN 60715, with end bracket
- up to 20 g (at 10 up to 150 Hz)	for mounting on base plate or machinery Therefore every second module has to be mounted with two screws each.
Shock test	acc. to IEC 68-2-27
Drop and topple	acc. to IEC 68-2-31 and free fall to IEC 68-2-32
Electromagnetic compatibility	acc. to EN 61131-2
Protection class	IP67
DIN rail mounting	yes, Attention: Offset
Direct mounting	Two mounting holes, 6 mm Ø
<b>Included in delivery</b>	1 x end plate BL67

**Functional principle**

BL67 gateways are the head component of a BL67 station. They are designed to connect the modular fieldbus nodes to the higher level fieldbus (PROFIBUS-DP, DeviceNet™, CANopen, Ethernet, Modbus TCP, PROFINET IO or EtherNet/IP™).

All BL67 electronic modules communicate over the internal module bus, the data of which is transferred to the fieldbus via the gateway. All I/O modules can thus be configured independently of the bus system.

**Gateway for BL67 I/O system**  
**Interface for EtherNet/IP™**  
**BL67-GW-EN-IP**

**Pin configuration and supply concept**

	<p><b>Not assigned</b></p>	<p><b>Pin Assignment</b></p> <p>1 = n.c. 2 = n.c. 3 = n.c. 4 = n.c. 5 = n.c.</p>
	<p><b>EtherNet/IP™ Slave</b> The M12-D coded Ethernet port is used as interface for configuration and fieldbus communication. The gateway can be operated as a slave at Plus or PC based systems with EtherNet/IP™ scanner (master).</p>	<p><b>Pin Assignment</b></p> <p>1 = YE (TX +) 2 = WH (RX +) 3 = OG (TX -) 4 = BU (RX -)</p>
	<p><b>Power Supply</b> Double-tuned power supply of the BL67 system.</p> <p>System power supply <math>V_i</math> <math>V_i</math> is for the internal system supply at the backplane bus (<math>V_{MB(SV)}</math>) and for the 4A short-circuit limited sensor supply (<math>V_{sens}</math>).</p> <p>Load voltage <math>V_o</math> <math>V_o</math> for output supply, limited to max. 10A.</p>	<p><b>Pin Assignment</b></p> <p>1 = GND 2 = GND 3 = PE 4 = <math>V_i</math> 5 = <math>V_o</math></p>