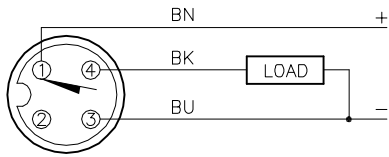
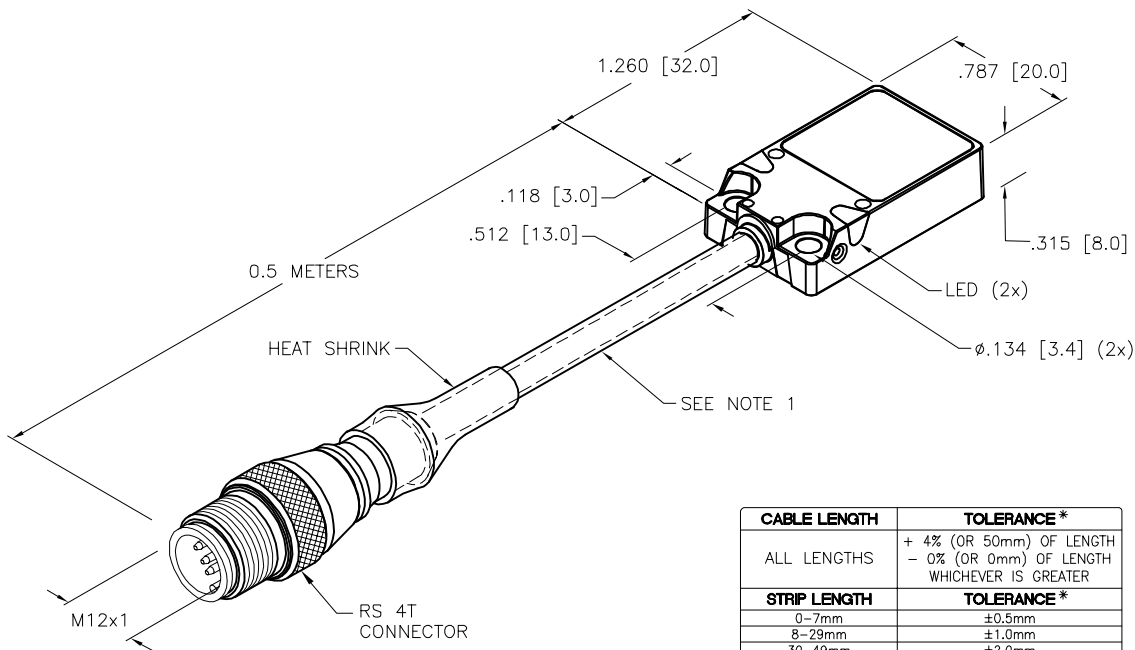


WIRING DIAGRAM



OUTPUT: AP6X2

SHORT-CIRCUIT AND OVERLOAD PROTECTED



CABLE LENGTH	TOLERANCE*
ALL LENGTHS	+ 4% (OR 50mm) OF LENGTH - 0% (OR 0mm) OF LENGTH WHICHEVER IS GREATER
STRIP LENGTH	TOLERANCE*
0-7mm	±0.5mm
8-29mm	±1.0mm
30-49mm	±2.0mm
50-69mm	±3.0mm
70-100mm	±4.0mm
OVER 100mm	±5.0mm

* UNLESS OTHERWISE SPECIFIED

SPECIFICATIONS

RATED OPERATING DISTANCE	7mm = .276" (NOMINAL)
MOUNTING MODE	FLUSH
TEMPERATURE DRIFT	≤ ±10%
HYSTERESIS (SWITCHING DISTANCE)	3-15%
MIN. REPEAT ACCURACY	≤ 2%
OPERATING TEMPERATURE	-25°C to +70°C (-13°F to +158°F)
RATED OPERATIONAL VOLTAGE	10-30 VDC
MAX. RIPPLE	≤10%
RATED OPERATIONAL CURRENT	≤ 200 mA
NO-LOAD CURRENT	≤ 15 mA
RESIDUAL CURRENT	≤ 0.1 mA
RATED INSULATION VOLTAGE	≤ 0.5 kV
SHORT-CIRCUIT PROTECTED	YES
MAX. VOLTAGE DROP	≤ 1.8 V
REVERSE POLARITY PROTECTION	INCORPORATED
WIRE-BREAK PROTECTION	INCORPORATED
OUTPUT FUNCTION	NORMALLY OPEN, 3-WIRE, pnp
MAX. SWITCHING FREQUENCY	≤ 0.5 kHz
HOUSING MATERIAL	METAL, ZAMAK, NICKEL-PLATED
ACTIVE FACE	PLASTIC, PP, YELLOW
CABLE	ø3mm, LiY-11Y, TPU
SHOCK	30 g, 11 ms
VIBRATION	55 Hz, 1 mm AMPLITUDE (IN ALL 3 PLANES)
DEGREE OF PROTECTION	IP68
OPERATING VOLTAGE DISPLAY	LED: GREEN
SWITCHING STATUS INDICATION	LED: YELLOW

SOURCE DRAWING - FOR REFERENCE ONLY

NOTES:

1. "/S1154" DESIGNATES WELDGUARD COATED SENSOR TO BE USED AS BASE UNIT. USE PTFE TUBING OVER SENSOR CABLE.

- PTFE TUBING STARTS AT SENSOR END, AND GETS CAPTURED IN THE CONNECTOR MOLDING MATERIAL

- SLIDE 35MM OF SHRINK TUBING TO OVERLAP CONNECTOR MOLD BODY AND PTFE TUBING

RELATED DOCUMENTS	3RD ANGLE PROJECTION	THIS DRAWING IS CONFIDENTIAL AND THE PROPERTY OF TURCK INC. USE OF THIS DOCUMENT WITHOUT WRITTEN PERMISSION IS PROHIBITED.		3000 CAMPUS DRIVE MINNEAPOLIS, MN 55441 1-800-544-7769 (763) 553-7300 (763) 553-0708 fax www.turck.us	
1.		DRFT	KMY	DATE	06/24/14
2.		APVD	A.F.	SCALE	1=1.0
3.	ALL DIMENSIONS DISPLAYED ON THIS DRAWING ARE FOR REFERENCE ONLY	UNIT OF MEASUREMENT		DESCRIPTION	
4.		INCH [MILLIMETER]		BI7-Q08-AP6X2-0.5-RS4T/S1154	
MATERIAL	CONTACT TURCK FOR MORE INFORMATION	IDENTIFICATION NO.		REV	
FINISH		16016004		C	
DO NOT SCALE THIS DRAWING		FILE: 16016004		SHEET 1 OF 1	

C	UPDATE SPECS AND SENSOR BODY	RDS	03/12/21	76565
REV	DESCRIPTION	BY	DATE	ECO NO.